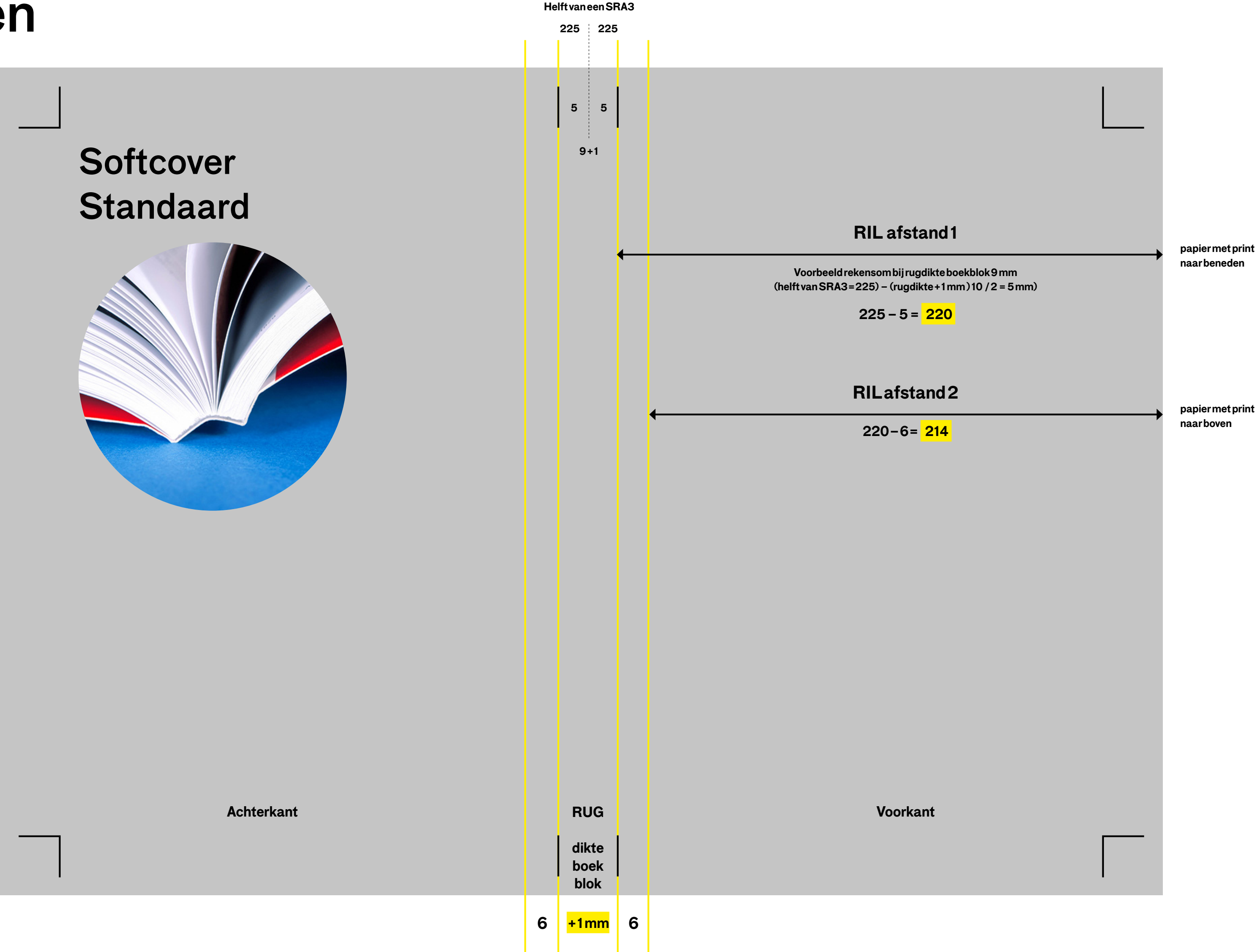
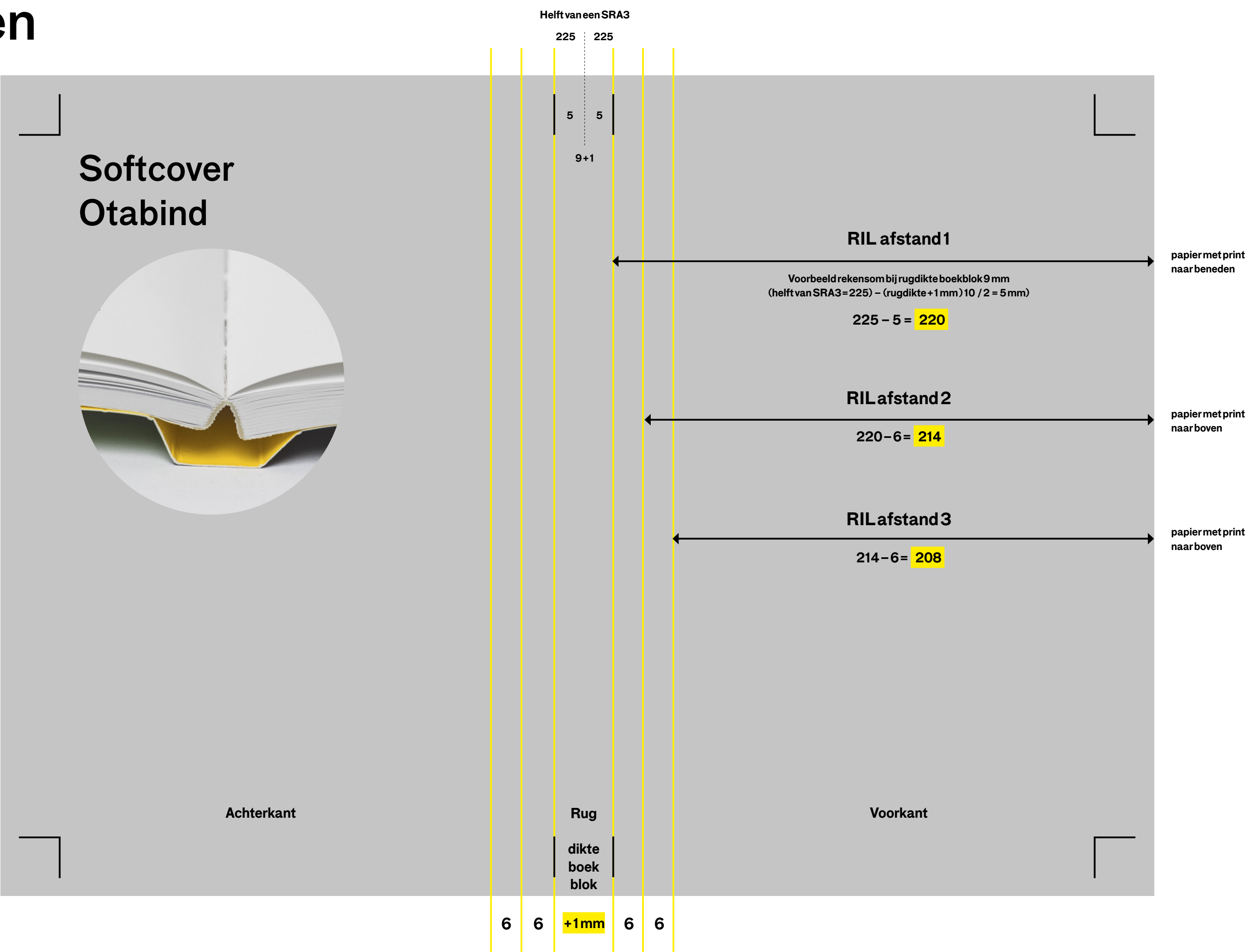


# Rillen

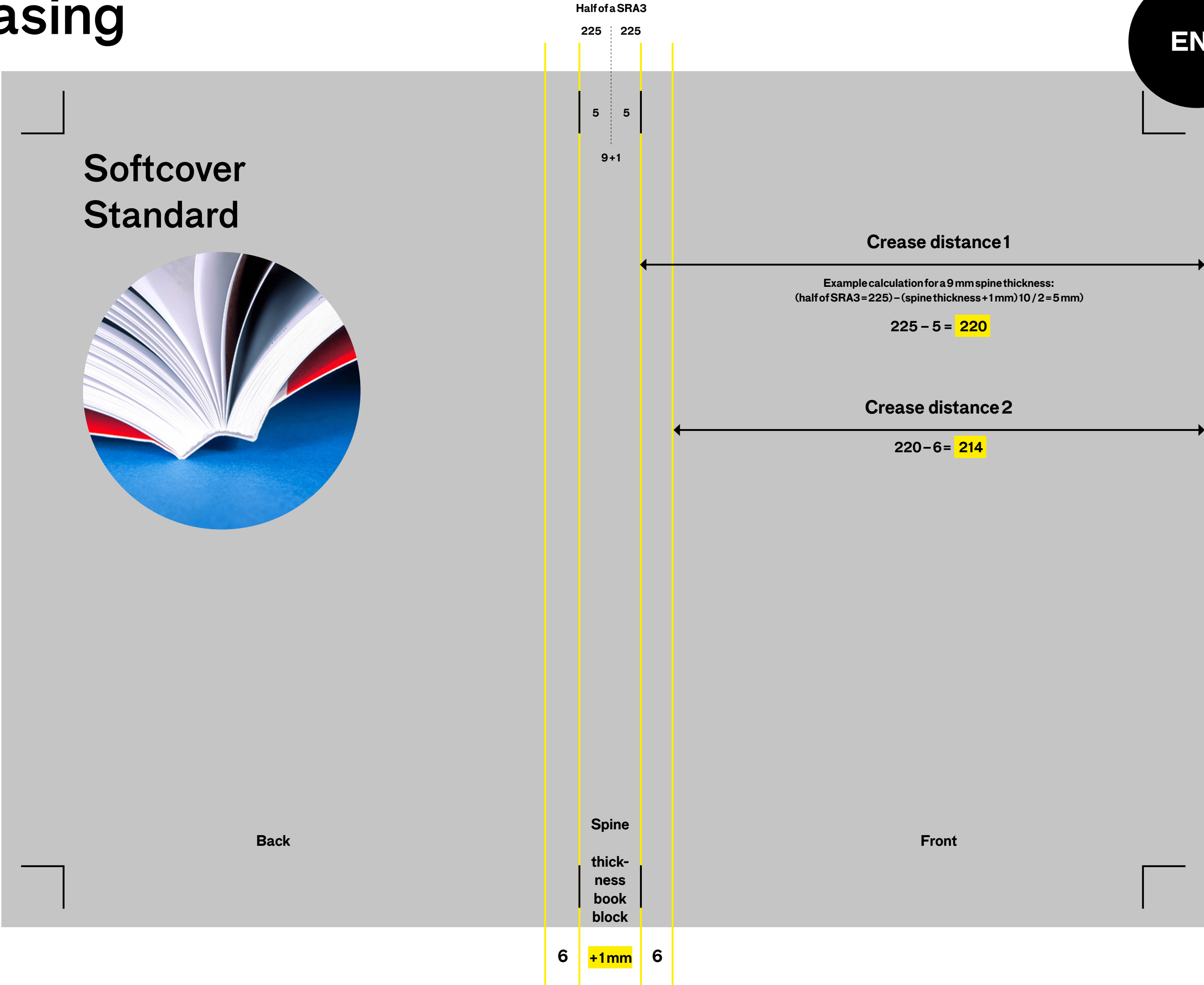


# Rillen



# Creasing

## Softcover Standard



ENG

# Creasing

ENG

## Softcover Otabind



Half of a SRA3  
225 225

5 5  
9+1

Crease distance 1

Voorbeeld rekensom bij rugdikte boekblok 9 mm  
(helft van SRA3=225) - (ruggdikte+1 mm) 10 / 2 = 5 mm)

$225 - 5 = 220$

paper with print  
facing down

Crease distance 2

$220 - 6 = 214$

paper with print  
facing up

Crease distance 3

$214 - 6 = 208$

paper with print  
facing up

Back

Spine  
thick-  
ness  
book  
block

Front

6 6 +1 mm 6 6